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1270 Aberdeen St
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K6A 1K7
Canada

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D350-607-511
Job Sheet 182359-A



SPHIT

Part No: D350-607-511

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/7/18

Created By: Jocelyne Joly

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

5105978

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/24/18	9/7/18	0.00	0.00	Start Up Stores/Pkg-2		<i>DAS AUG 31 2018</i>
140	Packaging	1 pcs		9/7/18	0.00	0.00	Packaging1-3		<i>6-896 AUG 30 2018</i>
150	QC	1 pcs		9/7/18	0.00	0.00	QC4		<i>9-896 AUG 30 2018</i>
160	Packaging	1 pcs		9/7/18	0.00	0.00	Packaging3-1		<i>6-896 AUG 30 2018</i>
165	DC	1 pcs		9/7/18	0.00	0.00	DC		<i>6-896 AUG 30 2018</i>
170	QC21-FG	1 Ea		9/7/18	0.00	0.00	QC21		<i>6-896 AUG 30 2018</i>

Part Op 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	20 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN6-13A	Bolt	2 Ea (2 ea)	90-Start up Operation	
D3501-1	Bushing	8 Ea (8 ea)	90-Start up Operation	
D3910-5	Crosstube Lug	1 Ea (1 ea)	90-Start up Operation	
D3910-7	Crosstube Lug	1 Ea (1 ea)	90-Start up Operation	
D3984-030	Rubber Extrusion, X-tube, 3"	8 Ea (8 ea)	90-Start up Operation	
D4148-041	Fwd Crosstube Lug Assembly	1 Ea (1 ea)	90-Start up Operation	
D4149-041	Aft Crosstube Lug Assembly	1 Ea (1 ea)	90-Start up Operation	
D4775-041	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	
D4776-3	Skidtube Clevis	2 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	24 Ea (24 ea)	90-Start up Operation	
MS21042L6	Nut	2 Ea (2 ea)	90-Start up Operation	
NAS1149F0432P	Washer	40 Ea (40 ea)	90-Start up Operation	
NAS1149F0663P	Washer	4 Ea (4 ea)	90-Start up Operation	
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	
D4713-1	Spacer	1 Ea (1 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	90-Start up Operation	
D3910-3	Crosstube Lug	2 Ea (2 ea)	140-Packaging	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	20	297	0
	AN4-42A	4	71	0
	AN6-13A	2	79	0
	D3501-1	8	679	0
	D3910-5	1	29	0
	D3910-7	1	22	0
	D3984-030	8	125	0
	D4085-3	1	28	0
	D4148-041	1	3	0
	D4149-041	1	3	0
	D4713-1	1	43	0
	D4775-041	2	7	0
	D4776-3	2	18	0
	MS21042L4	24	5,260	0
	MS21042L6	2	272	0
	MS3367-5-0	1	762	0
	NAS1149F0432P	40	1,787	0
	NAS1149F0663P	4	768	0
	D3910-3	2	31	0
140-Packaging				
Part Specifications				
Specifications could not be found.				

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MISSING 2 P/W
03910-3 XL PL

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D350-607-511
Job Sheet 182359



Part No: D350-607-511

Job Qty: 6 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		9/7/18	0.00	0.00	Start Up Stores/Pkg-2		S. 111 AUG 24 2018
140	Packaging	6 pcs		9/7/18	0.00	0.00	Packaging1-3		
150	QC	6 pcs		9/7/18	0.00	0.00	QC4		
160	Packaging	6 pcs		9/7/18	0.00	0.00	Packaging3-1		
165	DC	6 pcs		9/7/18	0.00	0.00	DC		
170	QC21-FG	6 Ea		9/7/18	0.00	0.00	QC21		

Part Op Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	120 Ea (20 ea)	90-Start up Operation	506187x2 5094513x11
AN4-42A	Bolt	24 Ea (4 ea)	90-Start up Operation	5061890x20 5094513
AN6-13A	Bolt	12 Ea (2 ea)	90-Start up Operation	50711001
D3501-1	Bushing	5103245x24 48 Ea (8 ea)	90-Start up Operation	5072799x27
D3910-3	Crosstube Lug	5103245x1 12 Ea (2 ea)	90-Start up Operation	506187x11
D3910-5	Crosstube Lug	6 Ea (1 ea)	90-Start up Operation	5062483
D3910-7	Crosstube Lug	6 Ea (1 ea)	90-Start up Operation	503895x2 5103245
D3984-030	Rubber Extrusion, X-tube, 3"	48 Ea (8 ea)	90-Start up Operation	5077602
D4148-041	Fwd Crosstube Lug Assembly	6 Ea (1 ea)	90-Start up Operation	50916771 5094016
D4149-041	Aft Crosstube Lug Assembly	6 Ea (1 ea)	90-Start up Operation	5091594x4 5093996
D4775-041	Strut Assembly	12 Ea (2 ea)	90-Start up Operation	5064080
D4776-3	Skidtube Clevis	12 Ea (2 ea)	90-Start up Operation	5081822x11 5094016
MS21042L4	Nut	144 Ea (24 ea)	90-Start up Operation	5079365
MS21042L6	Nut	12 Ea (2 ea)	90-Start up Operation	5064080
NAS1149F0432P	Washer	240 Ea (40 ea)	90-Start up Operation	5083558
NAS1149F0663P	Washer	24 Ea (4 ea)	90-Start up Operation	5051477
D4085-3	Placard	6 Ea (1 ea)	90-Start up Operation	5081914x11 5094016
D4713-1	Spacer	6 Ea (1 ea)	90-Start up Operation	5095336
MS3367-5-0	Tie Wrap	6 Ea (1 ea)	90-Start up Operation	5050161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	120	417	0
	AN4-42A	24	95	0
	AN6-13A	12	91	0
	D3501-1	48	727	0
	D3910-3	12	31	0
	D3910-5	6	35	0
	D3910-7	6	28	0
	D3984-030	48	173	0
	D4085-3	6	14	0
	D4148-041	6	9	0
	D4149-041	6	9	0
	D4713-1	6	49	0
	D4775-041	12	19	0
	D4776-3	12	30	0
	MS21042L4	144	5,578	0
	MS21042L6	12	290	0
	MS3367-5-0	6	768	0
	NAS1149F0432P	240	2,035	0
	NAS1149F0663P	24	808	0
Part Specifications				
Specifications could not be found.				

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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Date: 16.11.25

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Description: QUICK RELEASE BASKET MOUNTING

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